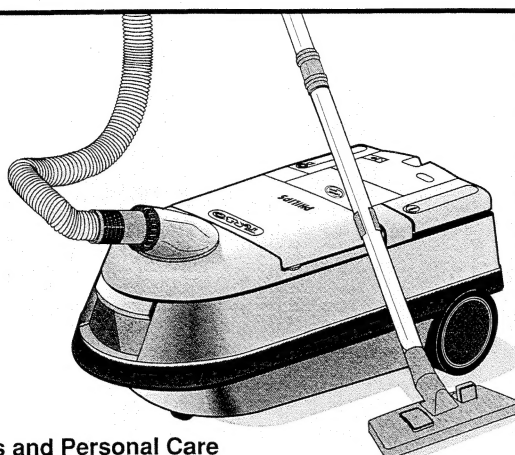


Service  
Service  
Service



TCX 611	TCX 722	TCX 836
TCX 623	TCX 723	TCX 838
TCX 625	TCX 735	TCX 852
TCX 627	TCX 737	TCX 872
TCX 628	TCX 738	TCX 879
TCX 631	TCX 739	TCX 882
TCX 635	TCX 772	TCX 889
TCX 672	TCX 778	
TCX 675		

Philips Domestic Appliances and Personal Care

# Service Manual

## PRODUCT INFORMATION

TCX . . . - Vacuum cleaners

- 1 red
- 2 green
- 3 cloudy white
- 5 burgundy red
- 6 dark grey
- 8 black
- 9 metallic blue
- 1 non-electronic
- 2 electronic (no accessory storage)
- 3 electronic
- 5 active carbon filter
- 7 rem. control electronic
- 8 rem. control electronic
- 6 silence serie
- 7 silence serie
- 8 exclusive serie

**X connical connection  
of accessories**

TC Turbo Compressor motor

- Maximum air displacement	: 40 l/sec.	TCX 6..
(measured without hose and tubes)	43 l/sec.	TCX 7.., TCX 8..
- Maximum vacuum water column	: 190 cm	TCX 6..
(measured without hose and tubes)	250 cm	TCX 7.., TCX 8..
- Power consumption (IEC) 225V	: 1000W	TCX 6..
	1200W	TCX 7.., TCX 8..
- Dust storage capacity	: 4.5 litre	TCX 6.., TCX 7..
- Cord length	: 6 metre	TCX 8..
	8 metre	
- Filter system	: Paper dustbag	
	Duo-filter motor-inlet	
	Exhaust air filter	
- Dimensions cleaner	: 55 x 29 x 25 cm	TCX 6.., TCX 7..
	58 x 29 x 25 cm	TCX 8..
- Weight without accessories	: 6.7 kg	TCX 6.., TCX 7..
	7.6 kg	TCX 8..

## OPTIONAL

Exhaust air filter	HR 6932 (4822 015 70056)
Linen dustbag	HR 6935 (4822 480 10072)
Paper dustbag set	HR 6938 (4822 015 70049)
Carbon filter	HR 6950 (4822 480 40252)
Hard floor nozzle	HR 6943 (8836 943 03010)
Turbo brush	HR 6974 (4822 479 50063)
Electric brush	HR 6978 (8836 978 03010)

## SERVICE INFORMATION

- Components configuration on exploded view may differ in case of specific versions. However, the actual components are discernable by code number.
- If a repair has been made, make sure that all functions of the appliance are working correctly.
- The spare parts have been standardized in colour and function as much as possible
- (..) = standardized spare part in appliance concerned
- .. = original spare part in appliance concerned
- Item 7 dustchamber cover ( remote control versions). Use a isolated short-bridge between the middle and the N-marked contact, to imitate the low-voltage (9V=) rem.contr.-hose.
- Item 15A Linen dustbag is used in those countries where paper dustbags are not available.
- Item 19 (without c.w.knob) must be placed after the cleaner has been assembled
- Item 27 If requested, remove the plug(s) concerned or add a hole(s) corresponding to the hole(s) in the original dust chamber, before connecting suction tube of dustbag full indicator (and cord winder coolhose)
- Item 28 is only placed in the low voltage versions (100-127V)
- Item 52 The RPM can be adjusted by means of the potentiometer on the pcb. The RPM is correctly adjusted if the motor starts automatically and continues to run smoothly with the on/off switch and the adjustable potentiometer in minimum position.
- Item 70 up to and including 88. The assembly of accessories depends on the national version.
- Item 101 is provide with the long cord winder spring; a long and a short cord can be used in combination with this spring.
- To demount the cordwinder use TORX screw driver no T15, which is one of a set consisting T20, T15, T10, T9, T8, T7 and T6 = 4822 395 50145.
- Item 104 up to and including 111. Depending on the lenght of the cord winder spring, the cord must be shortened.

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4822 729 21471

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PCS 79 629



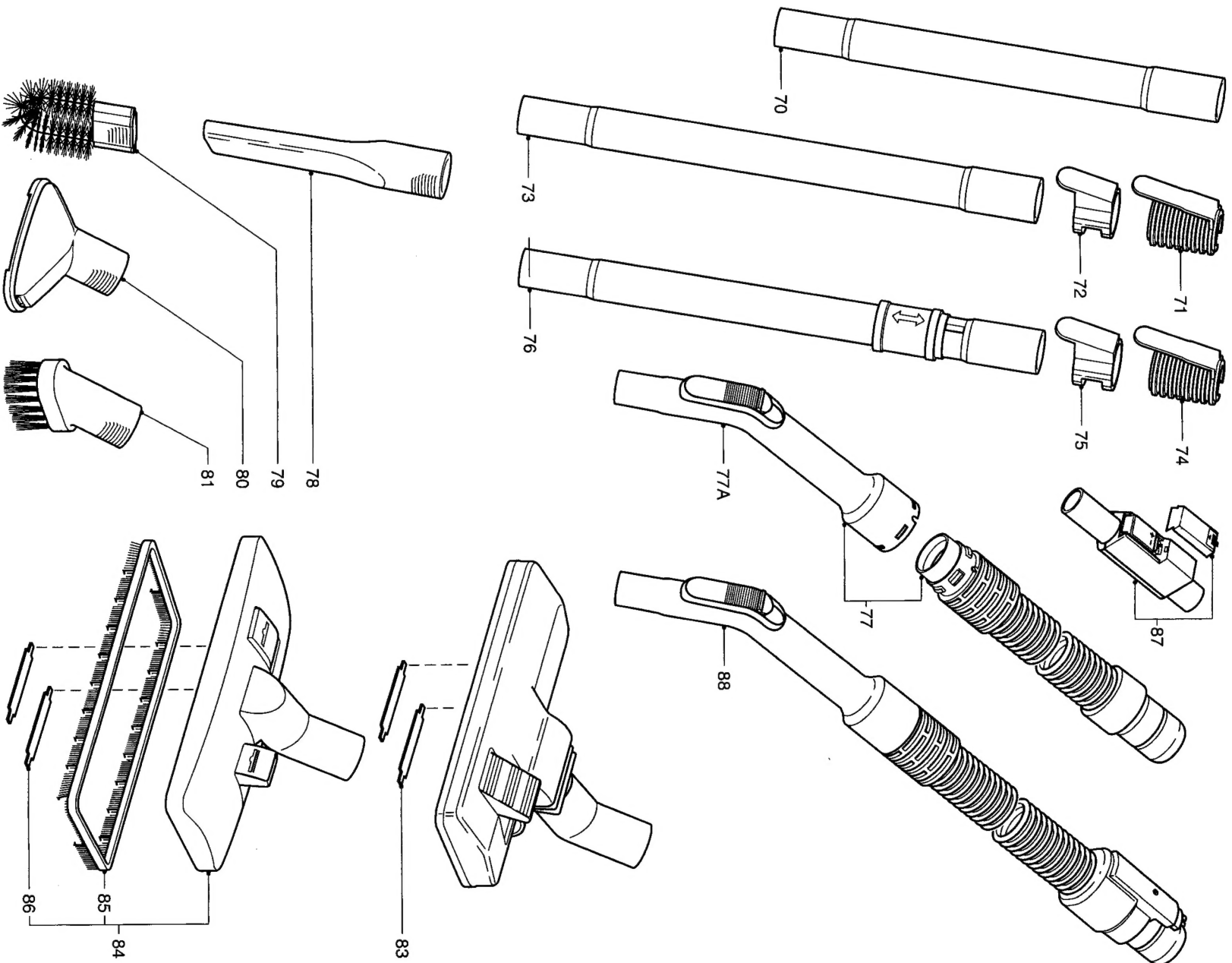
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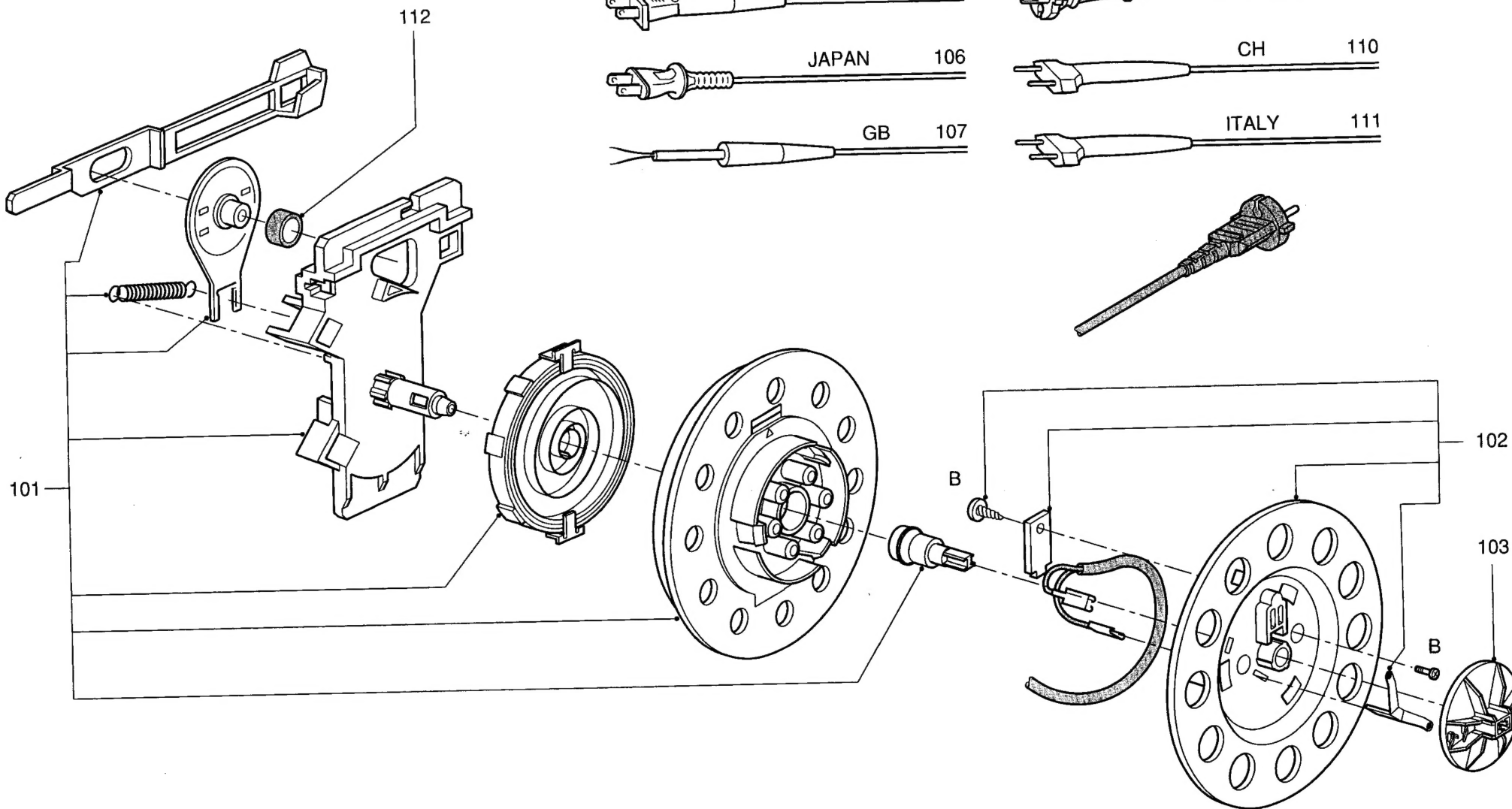
Vacuum cleaner TCX		611	623	625	627	628	631	635	672	675	722	723	735	737	738	739	772	778	836	838	852	872	879	882	889	
42	4822 440 40919	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	vers.panel rmc
	4822 440 40818	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	vers.panel
	4822 440 40957	-	-	(1)	-	-	-	(1)	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	vers.panel
	4822 440 40822	-	(1)	-	-	-	-	-	-	-	-	(1)	-	-	-	-	-	-	-	-	-	-	-	-	-	vers.panel
43	4822 440 40823	-	-	-	(1)	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	vers.panel
	4822 440 40958	-	-	-	-	(1)	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	vers.panel
	4822 440 40959	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	vers.panel
	4822 440 40961	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	vers.panel
	4822 440 40923	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	vers.panel
	4822 440 40962	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	vers.panel
44	4822 440 40949	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	vers.panel turnknob
	Use item 42	-	x	x	x	-	-	-	-	-	-	x	-	-	-	-	-	-	-	-	-	-	-	-	-	
44	4822 440 40925	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	vers.panel
50	4822 214 70582	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	1	1	-	-	-	1	1	1	1	pcb-rmc 230V
52	4822 214 70402	-	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	1	-	-	-	-	pcb 110-127V
	4822 214 70391	-	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	1	-	-	-	-	pcb 220-240V
53-52																										
54	4822 290 81475	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	terminal plate
55	4822 466 93451	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	1	1	sealing body
56	4822 404 40821	(1)	(1)	1	(1)	(1)	(1)	1	1	1	1	(1)	1	(1)	(1)	1	1	(1)	1	(1)	1	1	1	1	1	park aid assy
57	4822 271 30856	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	-	-	1	1	1	-	-	-	-	micro switch
70	4822 530 10232	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	conn.synth.tube
71	4822 492 71622	1	1	1	1	1	1	1	1	1	1	1	1	-	-	1	-	-	-	-	-	-	-	-	-	park clip metal tube
72	4822 530 10208	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	clip metal tube
73	4822 530 10229	2	2	2	2	2	2	2	2	2	2	2	2	-	2	-	-	-	-	-	-	-	-	-	-	conn.metal tube
74	4822 492 71623	-	-	-	-	-	-	-	-	-	-	-	1	1	-	1	1	-	1	1	1	1	1	1	1	park clip telesc.tube
75	4822 530 10207	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	clip telesc.tube
76	4822 530 10233	-	-	-	-	-	-	-	-	-	-	-	1	1	-	1	1	-	1	1	1	1	1	1	1	conn.telesc.tube
77	4822 530 10231	1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	1	-	-	-	-	conn.grip + hose
77A	4822 530 10235	1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	-	-	1	1	1	-	-	-	-	conn.handgrip
78	4822 479 50062	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	conn.crev.nozzle
79	4822 479 20126	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	brush cr.nozzle
80	4822 479 60118	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	conn. small nozzle
81	4822 479 30176	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	conn. pl.nozzle
82	4822 479 70072	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	conn.big nozzle
83	4822 479 20123	-	-	-	-	2	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	strip
84	4822 479 70071	1	1	1	1	-	1	1	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	conn.big nozzle
85	4822 479 20039	1	1	1	1	-	-	-	-	-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	brush
86	4822 479 20038	1	1	1	1	-	-	-	-	-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	strip
87	4822 452 80167	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	dust detector 9V
88	4822 530 10234	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	rmc grip + hose
101	4822 528 10837	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	1	(1)	(1)	1	1	1	1	1	1	1	reel half spring side
102	4822 528 10836	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	reel half contact side
103	4822 290 81474	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	contact ring
104	4822 321 10816	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	cord l=7.5 Australia
105	4822 321 10817	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	cord l=8.5 USA/CN
106	4822 321 10822	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	cord l=5.3 Japan
107	4822 321 10818	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	cord l=8.3 G.B.
108	4822 321 10783	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	1	1	1	1	1	1	1	1	1	1	cord l=8.3 Pins 4.8mm
109	4822 321 10784	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	1	1	1	1	1	1	1	1	1	1	cord l=8.5 Pins 4.0mm
110	4822 321 10806	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	1	1	1	1	1	1	1	1	1	1	cord l=8.3 CH
111	4822 321 10815	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	1	1	1	1	1	1	1	1	1	1	cord l=8.3 Italy
	4822 321 10829	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	cord l=6.3 127V
112	4822 532 52554	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	brake rubber
Vacuum cleaner TCX		611	623	625	627	628	631	635	672	675	722	723	735	737	738	739	772	778	836	838	852	872	879	882	889	

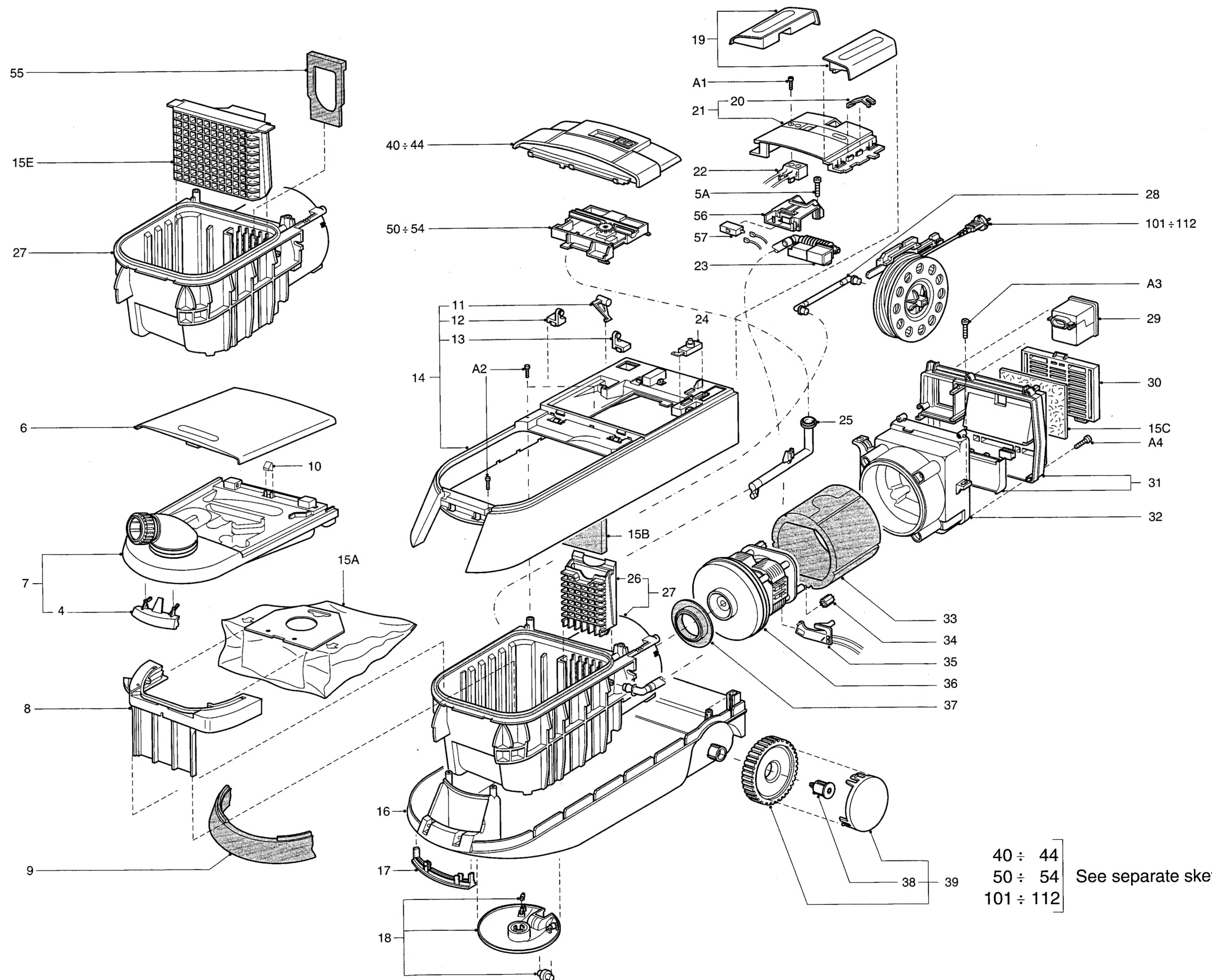
Vacuum cleaner TCX		611	623	625	627	628	631	635	672	675	722	723	735	737	738	739	772	778	836	838	852	872	879	882	889		
A	4822 502 30096	21	21	21	21	21	21	21	23	23	21	21	21	21	21	21	23	23	21	21	21	23	23	23	23	screw 3.5x19	
B	5322 502 14159	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	screw 3.5x13	
1	use 6+7	-	x	x	x	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	dustchamber cover	
2	4822 404 40634	-	(1)	1	(1)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	hose clamp	
3	4822 532 60926	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	packing ring	
4	4822 402 90001	-	(1)	1	(1)	(1)	-	1	1	1	1	(1)	1	(1)	(1)	1	1	(1)	1	(1)	1	1	1	1	1	snap lock	
	4822 410 62537	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	snap lock	
5	4822 532 70286	-	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	sealing ring	
6+7	4822 440 40904	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40913	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	dust+acc.cover	
	4822 440 40963	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40903	-	(1)	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40907	-	-	-	(1)	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40921	-	-	(1)	-	-	-	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40927	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40928	-	-	-	-	-	-	-	1	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40929	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40931	-	-	-	-	1	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40906	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40932	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	dust+acc.cover	
	4822 440 40933	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	dust+acc.cover	
	4822 440 40934	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	-	dust+acc.cover	
	4822 440 40935	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	dust+acc.cover	
8	4822 440 40776	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	dustbag carrier	
9	4822 466 62132	-	-	1	-	(1)	-	1	1	1	1	-	1	-	(1)	1	1	(1)	1	-	-	-	-	-	-	bufferstrap	
	4822 466 62129	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	1	1	1	1	bufferstrap
	4822 466 62576	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	bufferstrap
	4822 466 62332	1	1	-	1	-	1	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-	-	-	-	bufferstrap
10	4822 492 63727	1	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	leaf spring
11	4822 404 40699	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	cordwinder lever
12	4822 417 11157	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	hinge right
13	4822 417 11158	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	hinge left
14	4822 440 40802	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	upper housing
	4822 440 40805	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	upper housing
	4822 440 40936	-	-	-	-	1	-	-	-	-	-	-	-	-	1	-	-	1	-	-	-	-	-	-	-	-	upper housing
	4822 440 40937	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	upper housing
	4822 440 40938	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	upper housing
	4822 440 40939	-	-	-	1	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	upper housing
	4822 440 40941	-	1	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	upper housing
	4822 440 40942	-	-	1	-	-	-	-	1	-	1	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	upper housing
	4822 440 40924	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	upper housing
	4822 440 40943	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	1	-	-	upper housing
	4822 440 40944	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	-	upper housing
15A	4822 015 70049	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	paper dustbags
	4822 480 10072	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	linen dustbag
15B	4822 480 40234	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	1	1	-	-	-	duo filter
15C	4822 015 70056	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	AFS filter
15E	4822 480 40252	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	1	1	scent filter
16	4822 440 40791	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	1	1	1	1	1	lower housing
	4822 440 40789	-	-	1	-	-	-	1	1	1	1	-	1	-	1	1	-	-	-	-	-	-	-	-	-	-	lower housing
	4822 440 40922	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	lower housing
	4822 440 40945	-	1	-	1	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-	-	-	-	lower housing
	4822 440 40946	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	lower housing
	4822 440 40947	-	-	-	-	1	-	-	-	-	-	-	-	1	-	-	-	1	-	-	-	-	-	-	-	-	lower housing
17	4822 466 62131	(1)	(1)	1	(1)	(1)	(1)	1	1	1	1	(1)	1	(1)	(1)	1	1	(1)	1	(1)	1	1	1	1	1	1	retaining plate
18	4822 528 70769	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	caster wheel
Vacuum cleaner TCX		611	623	625	627	628	631	635	672	675	722	723	735	737	738	739	772	778	836	838	852	872	879	882	889		



Vacuum cleaner TCX		611	623	625	627	628	631	635	672	675	722	723	735	737	738	739	772	778	836	838	852	872	879	882	889	
19	4822 528 40345	1	1	-	1	-	1	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-	-	-	knobs
	4822 528 40346	-	-	1	-	(1)	-	1	1	1	1	-	1	-	(1)	1	1	(1)	-	-	-	-	-	-	-	knobs
	4822 528 40373	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	(1)	(1)	1	1	1	1	1	knobs
20	4822 492 63728	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	leaf spring
21	4822 440 40948	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	1	-	-	-	1	-	-	-	-	cover
	4822 440 40926	-	-	-	-	1	-	-	-	-	-	-	-	1	-	-	-	1	-	1	-	-	-	-	-	cover
	4822 440 40951	-	-	1	-	-	-	1	-	1	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	cover
	4822 440 40952	-	-	-	1	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	cover
	4822 440 40953	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	cover
	4822 440 40954	-	1	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	cover
	4822 440 40955	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	1	-	-	-	cover
	4822 440 40956	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	1	-	-	-	-	-	-	cover
22	4822 214 70384	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	contact box
23	4822 450 81197	1	1	1	1	1	1	1	1	1	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	suction indicator
24	4822 276 13205	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	switch
25	4822 532 52415	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	coolpipe print
26	4822 458 30622	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	inletgrill
27	4822 440 40775	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	dustchamber
	4822 440 40782	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	dustchamber
28	4822 530 21034	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	coolhose cordwinder
29	4822 440 40784	-	(1)	1	(1)	-	-	1	1	1	1	(1)	1	(1)	-	1	1	-	1	-	1	1	1	1	1	cord outlet
	4822 321 11083	-	-	-	-	1	-	-	-	-	-	-	-	-	1	-	-	1	-	1	-	-	-	-	-	cord outlet
	4822 440 40846	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	cord outlet
30	4822 458 40556	-	(1)	1	(1)	-	-	1	1	1	1	(1)	1	(1)	-	1	1	-	1	-	1	1	1	1	1	backgrille
	4822 440 40911	-	-	-	-	1	-	-	-	-	-	-	-	-	1	-	-	1	-	1	-	-	-	-	-	backgrille
	4822 458 10435	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	backgrille
31	4822 440 40787	-	(1)	1	(1)	-	-	1	1	1	1	(1)	1	(1)	-	1	1	-	1	-	1	1	1	1	1	backlid
	4822 440 40912	-	-	-	-	1	-	-	-	-	-	-	-	-	1	-	-	1	-	1	-	-	-	-	-	backlid
	4822 440 40853	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	backlid
32	4822 466 93054	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2f-motorcover
	4822 440 40781	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1f-motorcover
33	4822 466 93055	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	silencer
34	4822 466 60905	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	(2)	buffer
35	4822 282 20254	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	thermal cut-out
36	4822 361 10643	(1)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	motor 931-225V
	4822 361 10642	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	motor 1031-240V
	4822 361 10641	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	motor 1031-225V
	4822 361 10639	-	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	motor 1031-225V-E
	4822 361 10638	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	motor 1031-127V(E)
	4822 361 10636	1	1	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	motor 1031-110V(E)
	4822 361 10635	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	motor 1232-240V(E)
	4822 361 10632	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	motor 1232-225V-E
	4822 361 10634	-	-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	motor 1232-120V-E
37	4822 466 60882	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	buffer ring
38	4822 520 40288	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	bearing
39	4822 528 70783	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	1	(1)	(1)	(1)	(1)	(1)	(1)	rear wheels
	4822 462 71923	-	-	(1)	(1)	(1)	-	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	red cover only
	4822 528 70817	1	1	-	-	-	1	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	cover only
40A	4822 459 11227	-	-	-	-	-	-	-	1	1	-	-	-	-	-	1	1	-	-	-	1	1	1	1	1	rmc badge
40	4822 440 40918	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	1	-	-	-	vers.panel rmc
	4822 440 40915	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	vers.panel rmc
	4822 440 40916	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	-	-	vers.panel rmc
	4822 440 40917	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	vers.panel rmc
Vacuum cleaner TCX		611	623	625	627	628	631	635	672	675	722	723	735	737	738	739	772	778	836	838	852	872	879	882	889	

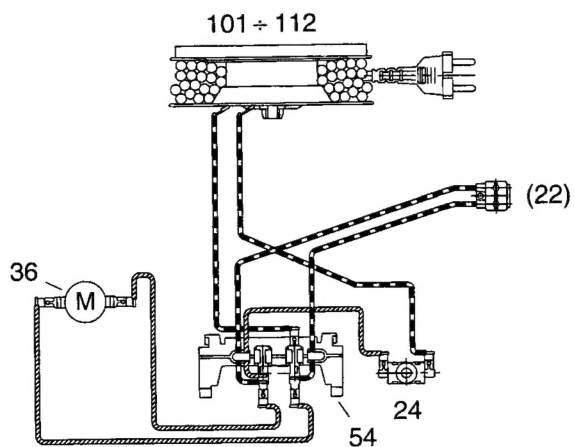
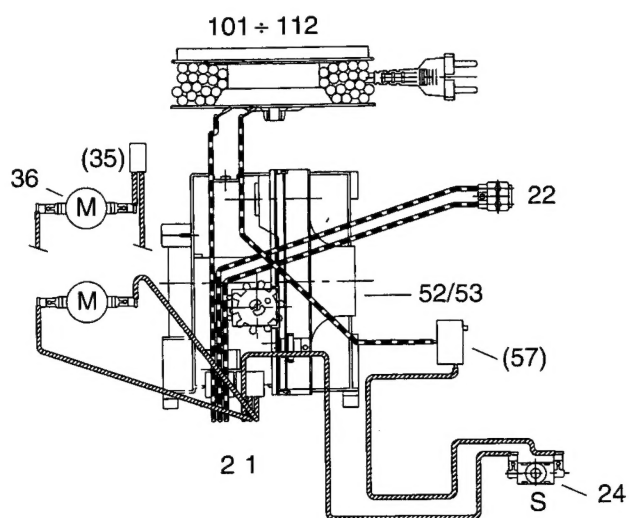
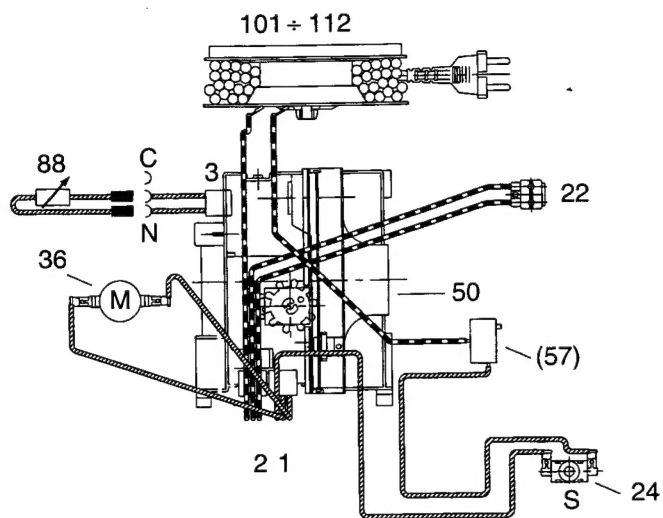




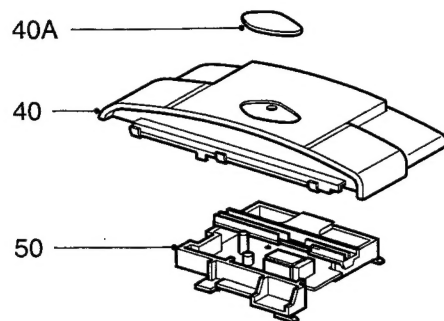


40 ÷ 44  
50 ÷ 54  
101 ÷ 112

See separate sketch

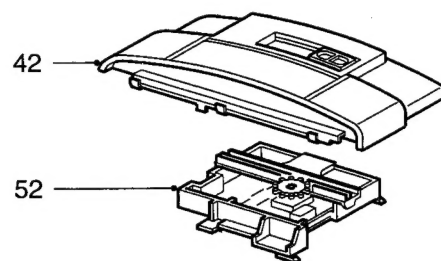


## TCX.7.

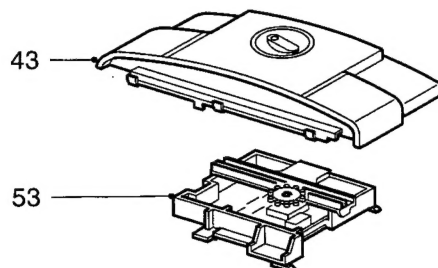


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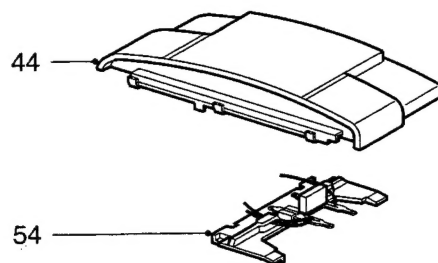
## TC.5.



## TC.2.



## TC.1.



101 ÷ 112 See separate sketch



